

Thermocure Portable Curing Boxes HM-49, HM-50



VERY IMPORTANT! NEVER OPERATE THE THERMOCURE CURING BOX WITHOUT SUFFICIENT WATER IN THE UNIT.

DO NOT attempt to change the controller setting except using the up/down arrows to adjust temperature setting as per below.

OPERATING INSTRUCTIONS

1. Remove unit from carton, making sure it is in an upright position. At no time should the unit be on its side or upside down.
2. Place the Thermocure box on a level surface and install the steel rack horizontally in the curing box.
3. Fill with a minimum of 6in of water.
4. Unit operates on 15amp 110VAC, 60Hz. Connect to a properly grounded 110V power supply. The curing box must be effectively grounded. If an extension cord is needed, use 14-gauge or heavier.
5. Your Thermocure is preset at 73°F. The LED display on the temperature controller indicates the water temperature inside the box.
6. The compressor will operate with a low hum indicating that the unit is running.
7. The temperature indicator will show No.1 output when heating and No.2 output when it is cooling.
8. To change the temperature set point, push the up or down arrow button.

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